

## United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE
United States Patent and Trademark Office
Address: COMMISSIONER FOR PATENTS
P.O. Box 1450
Alexandria, Virginia 22313-1450
www.uspto.gov

DATE MAILED: 07/15/2004

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/016,841	12/14/2001	James K. Walker	UF-262CX	8855
23557 75	590 07/15/2004		EXAMINER	
	HIK LLOYD & SALIWA NAL ASSOCIATION	LEE, JOHN D		
2421 N.W. 41S			ART UNIT	PAPER NUMBER
SUITE A-1 GAINESVILLI	E, FL 32606-6669		2874	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)	
	10/016,841	WALKER ET AL.	
Office Action Summary	Examiner	Art Unit	
	John D. Lee	2874	
The MAILING DATE of this communi Period for Reply	cation appears on the cover sheet w	vith the correspondence address	
A SHORTENED STATUTORY PERIOD FOR THE MAILING DATE OF THIS COMMUNION.  - Extensions of time may be available under the provisions of after SIX (6) MONTHS from the mailing date of this commoder. If the period for reply specified above is less than thirty (30).  - If NO period for reply is specified above, the maximum states are to reply within the set or extended period for reply any reply received by the Office later than three months afterned patent term adjustment. See 37 CFR 1.704(b).	CATION. of 37 CFR 1.136(a). In no event, however, may a nunication. D) days, a reply within the statutory minimum of this atutory period will apply and will expire SIX (6) MOI will, by statute, cause the application to become A	reply be timely filed  rty (30) days will be considered timely.  NTHS from the mailing date of this communication.  BANDONED (35 U.S.C. § 133).	
Status			
1) Responsive to communication(s) file (2a) This action is <b>FINAL</b> .  2 3) Since this application is in condition to closed in accordance with the practice.	2b)⊠ This action is non-final. for allowance except for formal mat	•	
Disposition of Claims			
<ul> <li>4)  Claim(s) 1-45 is/are pending in the a 4a) Of the above claim(s) 21-45 is/are 5)  Claim(s) is/are allowed.</li> <li>6)  Claim(s) 1-7 and 11-20 is/are rejected.</li> <li>7)  Claim(s) 8-10 is/are objected to.</li> <li>8)  Claim(s) 1-45 are subject to restriction.</li> </ul>	e withdrawn from consideration.		
Application Papers			
9) ☐ The specification is objected to by the 10) ☑ The drawing(s) filed on 14 December Applicant may not request that any object Replacement drawing sheet(s) including 11) ☐ The oath or declaration is objected to	<u>r 2001</u> is/are: a)⊠ accepted or b) ction to the drawing(s) be held in abeya the correction is required if the drawing	nce. See 37 CFR 1.85(a). g(s) is objected to. See 37 CFR 1.121(d).	
Priority under 35 U.S.C. § 119			
<ul><li>2. Certified copies of the priority of</li><li>3. Copies of the certified copies of</li></ul>	documents have been received. documents have been received in A of the priority documents have been nal Bureau (PCT Rule 17.2(a)).	Application No  n received in this National Stage	
Attachment(s)  1) Notice of References Cited (RTO 802)	A [ ]	C.,	
<ol> <li>Notice of References Cited (PTO-892)</li> <li>Notice of Draftsperson's Patent Drawing Review (PTO-3)</li> <li>Information Disclosure Statement(s) (PTO-1449 or Faper No(s)/Mail Date 0302,1202.</li> </ol>	TO-948) Paper No	Summary (PTO-413) (s)/Mail Date Informal Patent Application (PTO-152)	

Applicant's election without traverse of Invention I (claims 1-20) in the communication submitted on June 14, 2004, is acknowledged. Claims 21-45 are withdrawn from further consideration by the Examiner, 37 CFR § 1.142(b), as being drawn to a non-elected invention.

The formal drawings filed with this application on December 14, 2001, are acceptable.

The specification has not been studied to the extent necessary to determine all possible minor errors therein. Applicant's cooperation is requested in correcting any errors of which applicant may become aware.

Claim 4 is objected to for the following minor informality. In lines 2 and 3 of claim 4, there is no antecedent support for the term "the cooling wheel". This is because of the chain of dependency of claim 4. Accordingly, it is suggested that claim 3 (upon which claim 4 depends) should be dependent upon claim 2 rather than upon claim 1.

The following is a quotation of the appropriate paragraphs of 35 U.S.C. § 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1, 2, 11, 12, and 19 are rejected under 35 U.S.C. § 102(b) as being clearly anticipated by U.S. Patent 5,393,470 to Miller. Miller discloses a method of producing an m x N sheet of optical fibers, comprising: extruding a core material through an extrusion die and extruding a cladding material through an extrusion die (which constitutes "co-extruding" through a "co-extrusion die"), wherein an m x N array of optical fibers is extruded, each having a portion of the extruded core material surrounded

Application/Control Number: 10/016,841

Art Unit: 2874

by-a-portion-of-the-cladding-material, and-wherein m-«-N; merging-adjacent-optical fibers together after the m x N array of optical fibers exit the die to form an m x N sheet of optical fibers; and cooling the m x N sheet of optical fibers so as to solidify the m x N sheet of optical fibers. Miller further discloses utilizing rollers 20 and 21 (which constitute "wheels") to cool and rigidize the m x N sheet of optical fibers (see column 3, lines 59-61) after merging adjacent optical fibers together. With respect to claims 11 and 12, note that m can be as low as 1 while N can be as large as 350 (column 5, lines 36-45).

The following is a quotation of 35 U.S.C. § 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 3-7, 13-18, and 20 are rejected under 35 U.S.C. § 103(a) as being unpatentable over U.S. Patent 5,393,470 to Miller in view of U.S. Patent 6,548,431 to Bansal et al. Miller does not disclose, as a part of the method of producing an m x N sheet of optical fibers, drawing down the m x N sheet of optical fibers before cooling. Bansal et al, however, in a very related co-extrusion method of producing a sheet of core/clad non-optical fibers, teaches drawing down the fibers prior to the quenching (cooling) stage in order to reduce their size and impart increased strength (column 12, lines 54-56). Moreover, a person of ordinary skill in the fiber extruding art would know that fibers must be reduced in size after extrusion in order to achieve the requisite diameter required for optical purposes. It would therefore have been obvious to the ordinarily skilled artisan to use the teachings of Bansal et al in the Miller fiber extrusion method, and thus include means for drawing down the m x N sheet of optical fibers

Application/Control Number: 10/016,841

Art Unit: 2874

before cooling. In accordance with standard-drawing down techniques in the art, and astaught by Bansal et al, this would include rotating the rollers ("wheels") **20** and **21** at a speed which causes advancement of the fibers faster than the rate of extrusion from the extrusion die. The particular ratio (wheel speed to extrusion rate) would obviously be determined experimentally in order to produce fibers of a particular diameter. Notice that the finished products of Miller (the fiber sheets) can have any desired cross-sectional shape (column 5, lines 40-45). The control over shape, draw-down speed, and materials used would obviously allow for tight control over the desired index of refraction profile of the produced fibers, and any particular index profile would have been obvious. Speaking of materials used, note that the Miller process is designed for use with acrylic plastic materials (column 1, lines 42-43), which means that the particular core and cladding materials claimed by applicant would have been obvious therein. Note also that there is some overlap between the diameters of the fibers produced by Miller (2 mm to 3 mm) and those claimed by applicant (2  $\mu$  to 2,000  $\mu$ ), since 2 mm = 2,000  $\mu$ . Applicant's claimed diameter range would thus have been obvious in Miller.

Claims 8-10 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims. Miller, the closest prior art of record, does not disclose or suggest co-extruding a sea material through the co-extrusion die, in addition to co-extruding the core and cladding material therethrough.

All of the prior art documents submitted by applicant in the Information Disclosure Statements filed on March 7, 2002, and December 10, 2002 have been considered and made of record. Note the attached initialed copy of forms PTO-1449.

Application/Control Number: 10/016,841

Art Unit: 2874

None of these documents is considered to be any closer to the claimed invention than the Miller reference relied on above.

This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. § 103(a), the Examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR § 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the Examiner to consider the applicability of 35 U.S.C. § 103(c) and potential 35 U.S.C. §§ 102(e), (f) or (g) prior art under 35 U.S.C. § 103(a).

Any inquiry concerning the merits of this communication should be directed to Examiner John D. Lee at telephone number (571) 272-2351. The Examiner's normal work schedule is Tuesday through Friday, 6:30 AM to 5:00 PM. Any inquiry of a general or clerical nature (i.e. a request for a missing form or paper, etc.) should be directed to the Technology Center 2800 receptionist at telephone number (571) 272-1562, to the technical support staff supervisor (Team 8) at telephone number (571) 272-1564, or to the Technology Center 2800 Customer Service Office at telephone number (571) 272-1626.

John D. Lee

Primary Patent Examiner Group Art Unit 2874